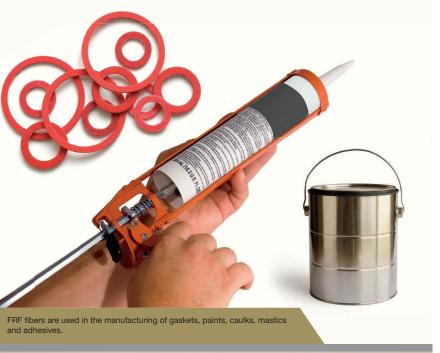
Thermafiber® FRF 114 & FRF 514







High-Performance Milled Fiber

- + Economical high-performance fiber and filler
- + Excellent reinforcement strength
- + Superior fire and heat resistance
- + Abrasion and friction properties
- + Increases viscosity of liquid and semi-liquid products
- + Available with water-absorbent and repellent surface treatments









Thermafiber® FRF 114 & FRF 514

Description:

THERMAFIBER High-Performance Milled Products provide a top quality mineral wool fiber with properties that enhance the performance of a host of products. These economical filler/reinforcement fibers retain their integrity at much higher temperatures than glass fibers and provide excellent wear resistance. FRF 514 is a standard milled product, while the new FRF 114 is further refined to provide a non-fibrous content of less than 5%. Like all Thermafiber products, FRF 114 and FRF 514 contain no asbestos.

Typical End Uses:

Brake Shoes/Clutches Wear resistance/abrasion Cement Coatings Reinforcement/filler **Plastics** Shape retention Auto Gaskets Heat resistance

Roofing Asphalt Wear resistance/resilience Paint Viscosity modification

Product Options:

Product	Finish	Treatment*	Bag Weight	
FRF 114	Milled	S, A	50 lbs (22.7 kg)	
FRF 514 Milled S, A 50 lbs (22.7 kg)				
*				

Treatments can be added upon request. S = Silicone, A = Surfactant

Technical Data:

			Tested to ASTM E 84		
Product	Non-Fibrous Content per ASTM C 1335 (% of weight)	Poured Density (pcf)	Flame Spread	Smoke Developed	
FRF 114	< 5%	7.5 - 9.5	0	5	
FRF 514	< 20%	8.2 - 10.5	0	5	

Performance Characteristics		
Color	White to Gray	
Density (Specific Gravity)	2.8-3.0 g/cc	
Hardness	6.0 Mohs	
Fiber Diameter	5 Microns, average	
Fiber Diameter Range	1.73 -8.65 microns	
Fiber Length	0.1-4.0 mm, average	
Fiber Tensile Strength	80,000 psi	
Fiber Tensile Modulus	1,500-5,000 kpsi	
Refractive Index	1.62-1.64	
Devitrification Temperature	1,550° F (843° C)	
Melting Point ¹	Approximately 2,200° F (1,204° C)	
For continuous temperatures above 1,200° F, consult with your Thermafiber sales		

Melting Point ¹	Approximately 2,200° F (1,204
¹ For continuous temperatures above 1,200° F representative.	consult with your Thermafiber sales

Chemical Composition				
Oxide	Percent by Weight			
SiO ₂	38-46			
Al ₂ O ₃	9-12			
CaO	31-40			
MgO	8-15			
Fe ₂ O ₃	0-2			

Standards Compliance:

Rated Non-combustible per NFPA Standard 220 ASTM E 136 **Contains No Asbestos**

For Further Information:

For additional information about these or other Thermafiber products contact us at 1-888-834-2371 or visit our website www.thermafiber.com.

Notice:

THERMAFIBER, Inc. shall not be liable for incidental and consequential damages, directly or indirectly sustained, nor for any loss caused by application of these goods not in accordance with current printed instructions or for other than the intended use. THERMAFIBER liability is expressly limited to replacement of defective goods. Any claim shall be deemed waived unless made in writing within thirty (30) days from date it was or reasonably should have been discovered.

Submittal Approvals:



Project	
Approval	Date

3711 Mill Street | Wabash, IN 46992 | 888-TFIBER1 [834-2371] | [260] 563-2111 | www.thermafiber.com