



JOINT CLOSURE RECOMMENDATIONS USED IN METAL BUILDING APPLICATIONS

To maximize the efficiency of THERMAX™ Polyisocyanurate Insulation in metal buildings and alternative applications such as tilt-up concrete wall panels and parking garage ceilings, joints between boards must be properly finished. Whether on the interior or exterior, finished joints reduce air leakage and moisture infiltration. They also create a clean, professional appearance in interior applications.

Several joint closure systems are recommended by Dow when using any of the THERMAX™ product family:

- THERMAX™ Sheathing
- THERMAX™ Metal Building Board
- THERMAX™ Heavy Duty
- THERMAX™ Heavy Duty Plus*
- THERMAX™ Light Duty
- THERMAX™ White Finish

All accessories are available for sale in conjunction with insulation products. See specific THERMAX™ product installation guidelines for board attachment procedures.

CLOSURE SYSTEM COMPONENTS

Each joint closure system uses one or more of the following components:

- THERMAX™ white foil tape (for THERMAX™ Heavy Duty, THERMAX™ Heavy Duty Plus, THERMAX™ Light Duty or THERMAX™ White Finish)
- THERMAX™ aluminum foil tape (for THERMAX™ Sheathing and THERMAX™ Metal Building Board)
- Clip Strip
- Interlocking System
- J-Channel
- WEATHERMATE™ Straight Flashing
- Construction-grade sealant and adhesive**
- Shiplap board joint

CLOSING A THERMAX™ JOINT

OPTION 1

Requires square edge boards

1. Center THERMAX™ white foil tape over dry, clean edge joint and apply tape (Figure 1). When installing THERMAX™ Sheathing or THERMAX™ Metal Building Board, use aluminum foil tape.
2. Use a squeegee or stiff bristle brush to press the tape firmly to the joint. Cut tape with a knife. Do not tear tape.

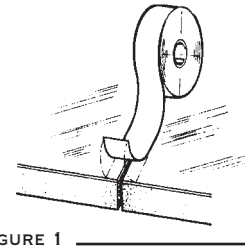


FIGURE 1



Interior Air Sealing with Tape

JOINT CLOSURES FROM DOW				
	JOINT CLOSURE	DESCRIPTION	SIZES	PACKAGE DETAILS
	THERMAX™ White Foil Tape or THERMAX™ Aluminum Foil Tape	Strong and durable foil tapes help prevent air and water vapor infiltration at joints and seams	3" wide	150' rolls (16 rolls/box)
	Clip Strip	PVC closure effectively and efficiently joins two edges of THERMAX™ Insulation boards	Accommodates foam thicknesses of 1", 1.5", 2", 2.5", 2.65", 3" and 3.2"	10' lengths; sold in cartons of 20 (200 linear feet)
	Interlocking System	<ul style="list-style-type: none"> • Two-part PVC closure • Sections easily snap into place for a secure fit • Base sections fasten to concrete or masonry walls or ceilings 	Base 1" section accommodates foam thicknesses from 1" to 1.75" 2" section accommodates concrete or masonry walls or ceilings from 2" to 3.2" Top "T" section 1", 1.5", 2", 2.5", 3" and 3.2"	10' lengths; sold in cartons of 20 (200 linear feet)
	J-Channel	<ul style="list-style-type: none"> • PVC closure • Typically used when other closure methods will not cover the joints between boards (such as the joint between the top and bottom of THERMAX™ Insulation or at the roof peak when combining two sections of board) 	Accommodates foam thicknesses of 1", 1.5", 2", 2.5", 2.65", 3" and 3.2"	10' lengths; sold in cartons of 20 (200 linear feet)
	WEATHERMATE™ Straight Flashing <i>For use on THERMAX™ Insulation that is applied on the exterior side of back-up wall only, e.g. THERMAX™ installed outboard of a Steel Stud Framed Wall</i>	<ul style="list-style-type: none"> • High-density polyethylene film facer with butyl rubber adhesive • Resists water intrusion at joints between insulation boards in standing seam metal roofs and steel stud construction 	4" and 6" widths	100' rolls (6 rolls/box)
	Shiplap Board Joint	One of the most thermally efficient joints available	N/A – edge treatment available on many rigid foam insulation products $\geq 1.5"$ thick	Varies

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*Parking garage ceilings are a specialized application requiring additional design considerations. For assistance installing THERMAX™ products in this application, call 1-866-583-BLUE (2583).

** THERMAX™ Heavy Duty Plus Insulation is designed for use in walls only.

† To produce a continuous air- and moisture-resistant seal, use Vulkem 116, Sikaflex 201, Dow Corning 790 or equivalent sealant. Your Dow representative can recommend an appropriate sealant and adhesive for your application.

OPTION 2

For exterior applications (steel stud walls and standing seam metal roofs).

1. Measure and cut WEATHERMATE™ Straight Flashing (4" or 6" width) to cover full length of insulation boards. (Flashing is applied on the exterior of steel stud walls and exterior/top edge of standing seam metal roofs.)
2. Peel back part of release liner and center flashing over dry, clean edge joint.
3. Remove release liner while pressing flashing firmly along the joint. (Figure 2)

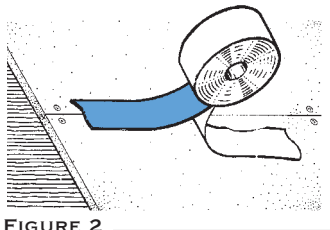


FIGURE 2



THERMAX™ Insulation with WEATHERMATE™ Flashing Applied

OPTION 3

Requires shi lap edge boards

1. Apply GREAT STUFF PRO™ Gaps & Cracks Insulating Foam Sealant* or a compatible construction grade sealant to shi lap edge, following manufacturer instructions.
2. Fit next THERMAX™ board firmly into the sealant-lined shi lap edge and fasten. (Figure 3)
3. Center THERMAX™ tape over dry, clean edge joint and apply tape.
4. Use a squeegee or stiff bristle brush to press the tape firmly to the joint. Cut tape with a knife. Do not tear tape.

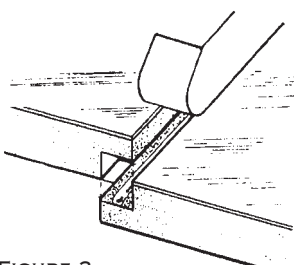


FIGURE 3



Shi lap Edge Treatment

OPTION 4

Requires square edge boards

1. Fasten Clip Strip to wall or ceiling through holes provided at 12" o.c. with pneumatic nailer or equivalent.
2. Adjust Clip Strip to insulation board to allow for correct width. Align each PVC section 1/8" from the insulation board mark and attach.
3. Apply a construction-grade sealant to the single long flange of the Clip Strip, following sealant manufacturer instructions.
4. Slide THERMAX™ Insulation boards into place as shown. (Figure 4)

Note: High-humidity metal buildings may require two insulation layers for optimum moisture control. Visit www.DowMetalBuilding.com for installation recommendations for high-humidity applications (Form No. 179-04338).

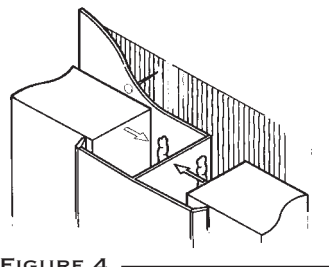
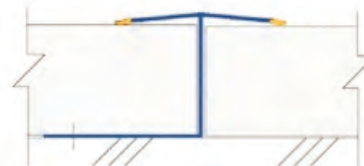


FIGURE 4



View from above – looking down wall



PVC attached to tilt-up wall

OPTION 5

For direct adhesion to concrete or masonry walls

1. Fasten base section of Interlocking System to concrete or masonry wall through holes provided at 12" o.c. with pneumatic nailer or equivalent.
2. Adjust base strip to insulation board to allow for correct width. Align each PVC section 1/8" from the insulation board mark and attach.
3. Apply beads of construction grade adhesive to the concrete centered 16" o.c. between the PVC strips.
4. Press board firmly into position between the PVC base strips and allow curing time, following adhesive manufacturer recommendation.
5. Apply a continuous bead of sealant along the face of the boards next to the joint.
6. Guide the top PVC section along insulation board edge until it snaps into the Interlocking System base. (Figure 5)

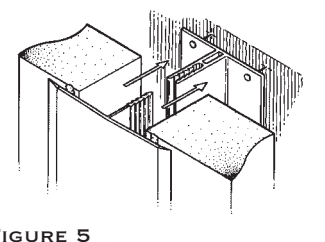


FIGURE 5



View from above – looking down wall

OPTION 6

1. Apply a compatible construction-grade sealant to inside of both J-Channel flanges, following sealant manufacturer instructions.
2. Fit closure around THERMAX™ board edge. (Figure 6)

Note: With each system, it is important to also seal the wall-to-ceiling junction. For complete installation instructions, visit the literature library at www.DowMetalBuilding.com or call your Dow representative.

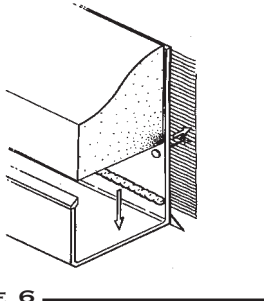
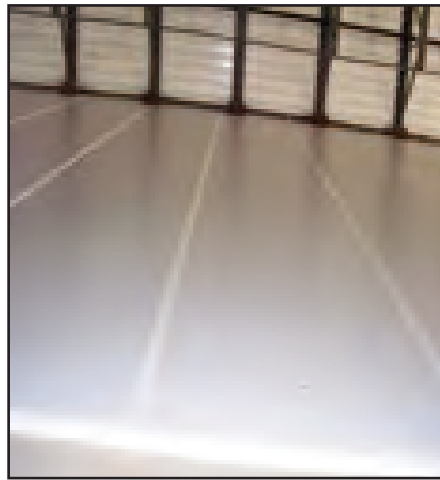


FIGURE 6



Side View



View from ground level – looking up wall

www.DowMetalBuilding.com

Technical Information
1-866-583-BLUE (2583)
Sales Information
1-800-232-2436

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Dow Polyisocyanurate Insulation

CAUTION: This product is combustible and shall only be used as specified by the local building code with respect to flame spread classification and to the use of a suitable thermal barrier. For more information, consult MSDS, call Dow at 1-866-583-BLUE (2583) or contact your local building inspector. In an emergency, call 1-989-636-4400.

Dow Polyurethane Foam Insulation and Sealants

CAUTION: When cured, these products are combustible and will burn if exposed to open flame or sparks from high-energy sources. Do not expose to temperatures above 240°F (116°C). For more information, consult MSDS, call Dow at 1-866-583-BLUE (2583) or contact your local building inspector. In an emergency, call 1-989-636-4400 in the U.S. or 1-519-339-3711 in Canada.

GREAT STUFF PRO™ sealant and adhesive products contain isocyanate and a flammable blowing agent. Read the label and Material Safety Data Sheet carefully before use. Eliminate all sources of ignition before use. Wear long sleeves, gloves, and safety glasses or goggles. Provide adequate ventilation or wear proper respiratory protection. Contents under pressure.

WARNING: Rigid foam does not constitute a working walkable surface or qualify as a fall protection product.

Building and/or construction practices unrelated to building materials could greatly affect moisture and the potential for mold formation. No material supplier including Dow can give assurance that mold will not develop in any specific system.

