

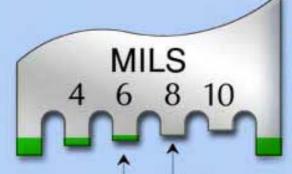


HOW TO USE A 'WET FILM THICKNESS GAUGE'



Place the gauge at ninety degrees to the coated substrate and be sure the gauge is firmly in contact with the substrate.

✓ 'WET COATING'
✓ SUBSTRATE



After the gauge is removed from the substrate, observe the MIL value of the largest tooth or notch that is wet and the smallest tooth that is not wet. The wet film thickness lies between these two values. In the example to the left, the wet film thickness is 6 MILS to 8 MILS (0.006" to 0.008").

Smallest tooth that is not wet Largest tooth that is wet

Wet Film Thickness is greater than 6 MILS (0.006") and less than 8 MILS (0.008")

* Drawings magnified and stretched for clarity, not to scale.